

Technical Data Sheet

CirculenRecover PPC TRC 1193N TX7 Black



Polypropylene Compounds

Product Description

CirculenRecover PPC TRC 1193N TX7 Black is a high melt flow, high stiffness, thermoplastic polyolefin (TPO) resin, which contains recycled polypropylene resins. It has an excellent balance of processability, rigidity, impact, scratch and mar resistance. It is typically used for injection molding of Instrumental Panels and other interior trim parts or components with good surface appearance properties.

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|--------------------------|--|
| Application | Instrument Panels; Interior Automotive Applications |
| Market | Automotive |
| Processing Method | Injection Molding |
| Attribute | Excellent Processability; Good Moldability; High Flow; High Impact Resistance; High Rigidity; Low Density; Scratch Resistant |

| Typical Properties | Nominal Value | Units | Test Method |
|--|---------------|-------------------|---------------|
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 20 | g/10 min | ISO 1133-1 |
| Density, (23 °C) | 1.00 | g/cm ³ | ISO 1183-1 |
| Mechanical | | | |
| Flexural Modulus | 1800 | MPa | ISO 178 |
| Tensile Stress at Yield | 19 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Notched Izod Impact Strength | | | |
| (23 °C) | 45 | kJ/m ² | ISO 180 |
| (-40 °C) | 4 | kJ/m ² | ISO 180 |
| Thermal | | | |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 95 | °C | ISO 75B-1, -2 |
| Additional Information | | | |
| Mold Shrinkage | | | ISO 294-4 |
| Please contact LyondellBasell for shrinkage recommendations. | | | |